







S.S. WAKULLA! Hull No Z. Midship Section of vessel as built Los angeles SB Aday Delo San ledro: California. (Port of has angeles. Cal) S. So. Nol. no. 2783 Lie os Ragister - RY1613-016

BLUE PRINT DEPT.

ISSUED

JUL 8 1918

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S.S.WAKULLA SEAMS - SINGLE RIVETED 4 RIVETS. CASE 14 SHEET 66 STRINGER PLATE .56" × 56" RIVETS. 32" CAMBER IN 54 1 MIDSHIP SECTION BRIDGE DECK 7" × 3.438" × 3.438" × 18.6" [IN BRIDGE 4"TUMBLE HOME STEEL FREIGHT STEAMER F" RIVETS ON EVERY FRAME. 423-9" OVER ALL 410-52"-54 BEAM 29-9" DEPTH. 23" x 23" x . 42" IN BRIDGE N .70" 26" × 26" × .54" IN POOP BUTTS QUAD. RIVETED DOUBLE RIVETED ALT. FRAMES IN BRIDGE 6"x 32 x 13.5" BRACKETED TO BEAMS. I" RIVETS. 11 11 POOP & FCLE. 6" x 32 x 11.7 NO CONNECTION TO DECKS.
5"X21/2" FIR CARGO BATTENS SPA. AS SHOWN. SERMS - SINGLE RIVETED 3" RIVETS. BUTTS - TOUBLE " 3" " 5"x5"x23.6" OUTSIDE OF BRIDGE FOR \$1. LLOYDS NUMERALS 32" × 32" × 9.8 # AT POOP AND FOLE. M .64" 11.1 # IN WAY OF BRIDGE. 15T NUMERAL 54+29.75 = 83.75 BUTTS QUAD. RIVETED .48" OUTSIDE OF BRIDGE FOR & L & DOUBLE RIVETED 83.75 × 410.45 = 34375.0 3 RIVETS DEPTH (d)= TO 36" X . 44" AT ENDS CEMENT & COKE PROPORTIONS TO BRIDGE DK = 10.73 UPPER DECK 1.66 IN WAY OF BRIDGE 7"×3-438"× 3.438"× ×8.6" [STRINGER PLATE 3/2x 3/2x 7/16 - 9.8 DECK GIRDER CLIPS
12"x 3/2x 3/2x 32.7 DBL & FOR GIRDER EQUIPMENT NUMBER 1.06 FOR'D AND ABAFT OF 23" x 23' x . 42" ON EVERY A FRAME BRIDGE 21 & .46" AT ENDS.
82 POUBLING FROM WITHIN BRIDGE TO 351 OF SHEAR STRAKE PLATING NUMBER IN WAY OF BRIDGE - QUADRUPLE 21"x34"x.50" BKT. 18" RIVS. RIVETED OUTSIDE OF BRIDGE FOR IL. TREBLE AT ENDS. FORECRETLE 41x8x BRIDGE DOUBLE STRAPS , TREBLE RIVETED RIVETS. VER LAPS AT 2" x 6" FIR - SPAR CEILING FOR TL. CLERR OF BRIDGE POOP 55 × 8 × 3 9" APART. 208 DECK HOUSES 52 x 8 x 3 K.66" IN WAY OF BRIDGE 35819 8x3/2x3/2x23.8 PILLAR E EQUIPMENT Nº BRIDGE \$1. \$ -.46" AT ENDS 32" × 32" × 11.1# FOR 12 L BUTTS QUAD. FOR \$1 0 TO EQUIPMENT TO 9.8# AT ENDS. TREBLE AT ENDS. 2 BOWER ANCHORS 7150 LAS EACH. DOUBLE RIVETED DECK PLATING .36" SEAMS - SINGLE RIVETED 4" RIVETS STRINGER PLATE 47"x .48" FOR \$L \$ TO .30" ATT ENDS. BUTTS - DOUBLE " 1 STREAM " 2450 " TO 35" X . 44" AT ENDS. CEMENT & COKE 21"X21"X.50" BKT. 3/2×3/2×1/2-11.14 1 KEDGE 2ND DECK (ALL STOCKLESS ANCHORS) 270 FTHMS ZA" STUD CHRIN CABLE NO CAMBER 90 " 43" STEEL WIRE- (STREAM) J.66" 70 .46" 3/2" x 3/2 x /2" -11.1# DECK CLIPS RIVETS HAWSERS 2-8" AND 2-7"- 90 FTHMS EACH. 12"X3.895"X 3.895"X 40" GIRDER & DBL. 12" x 3.77 X 3.77 X 35 CHANNELS 31" × 31" × :54" ON ALT. FRAMES 12" X3.895 X3.895 X40#GIRDER & DBL. IN WAY OF 12" DECK BEAMS TRANSVERSE BULKHEADS. 25" x 25" x .46" AT HALF BEAMS. 7"x3.438" x 3.438" x 18.6" ON EVERY PLATING. DOUBLE RIVETED FRAME IN WAY OF HATCHES & OPENINGS. WEB FRAMES 22" x .42" F RIVETS. AS PER RULE FACE LE DAL. 32 X 32 X 11.1 STEM 102 x 23" 30"X42"X.51" BKT. STIFFENERS. SHELL CLIPS 3 " x 3 2" x 9.8# H.66" TO .46" COLLISION BHO. HOLD 12"x4"x4"x40" SPACED NTERCOSTAL PLATES - 13" WIDE X . 44" 24", BKT ATTACHMENT TWEEN DECK 5" × 3" × 9.8" BUTTS OF SIDE PLATING 7"× 32"×17" CONTINUOUS ANGLE SPACED 24", NO LUE ATTACHMENT. TREBLE RIVETED OVERLAP REMAINDER OF BHOS. AS PER RULE SPACED SPACED 27" CRS. 30", LUG RTTACHMENT. TWEEN DECK 5" x 3" x 9.8" FRAMES IN PEAKS 6"x 32" x 11.7" 1. DOUBLE RIVETED ANGLE. SPACED 30", No LUG ATTACHMENT Z" RIVETS. BOUNDRY BARS. CONNECTION TO TANK TOP AND SHELL BELOW 9"x3.8"x3.8"x 28.6" [27" CRS. 12 x 3.77 x 3.77 x 35# DBL E 24' BELOW TOP OF BULKHERD 5" X 5 X 18.1" SINGLE MAL TO UPPER DK. IN AFTER PEAK EXCEPT IN WAY OF PEAKS G .66" TO .46" ANGLE, CONNECTION TO SHELL ABOVE 24' BELOW TOP OF BULKHERD 32" x 35" x 9.8" SINGLE ANGLE SHELL CLIPS 32" × 32" × 9.8" 17" × 32" × 17 # CONTINUOUS DOUBLE RIVETED MARGIN BRACKETS .42" FOR SEAMS SINGLE RIV. 4 RIVERS 24. \$ TO .36" AT ENOS. FLOOR PLATES .40' FOR 2 L & 3"XIZ" FIR CEILING LAID ON 3X4" STRIPS 32 × 32 × 9.8 DOUBLE FROM F.66" TO .46" 70 .36" AT ENDS. - .50" IN 12 WER E COLLISION BHD TO AFTER SPACED 27" CRS. END OF ENGINE ROOM LONGITUDINALS .40" FOR \$ L. X 11.1 # IN BOILER SPACE CENTER VERTICAL KEEL .40" GUSSET PLATE .36" AT ENDS - .50" IN BOYER SPACE 44"x.52" FOR \$2. \$ TO .42" AT ENDS DOUBLE RIVETED RIDER PLATE 44" x . 52" FOR \$ L. TANK TOP PLATING .40" FOR \$ L. & RIVETS .42" AT ENDS - .56" IN BOILER SPACE. .36" AT ENDS - SOF ENGINES SE" BOILER SET DOUBLE IN ENGINE SPACE TANK TOP AT & " " SIDE 4 DOUBLE RIVETED EDGE LAP. ② \35"x 35" x 9.8# 35" x 35" x 9.8 # 11.1 # B. SPACE 11.1 # IN BOILER SPACE 32"×32"×9.8" E.66" TO .48" 11.14 IN B. SP. 30" x 15" CENTER VERTICAL KEEL 3"×3"× 8.3" 35"× 32"× 9.8" 5"× 5"× 18.1 35"×35"× 9.8* 3"×3"× 8.3" 30" × /5" DOUBLE RIVETED 32" x 35" x 11.1 " 1 B. SPACE 32"× 32"× 11.1" IN B. SPACE 12. \$ FOR ZZ D 7 RIVETS. DOUBLE FROM 15 L. TO COLL. BHD. @ 35"×35"× 9.8# 5"×5"× 18.1# 8 32"×35"× 9.8# 4"×4"×12.8# BASE LINE MARGIN PLATE .48" .58" IN BOILER SPACE 1 .66" TO .48" C . 66" x 78" WIDE B.66" x 78" WIDE A .66" x 70" WIDE KEEL PLATE 47" X 1.02" . 48" AT AFTER END . 48" AT AFTER END . 48" AT AFTER END FOR \$1. \$ TO .72" AT ENDS. LAP - 3"RIVETS FOR \$1 \$ 27.-0" BUTTS - OVERLAPPED SHELL PLATING WITHIN RANGE OF QUADRUPLE RIVETED - 18 RIVETS DOUBLE BOTTOM EXCEPT GARBOARD STRAKE REDUCED .04"

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